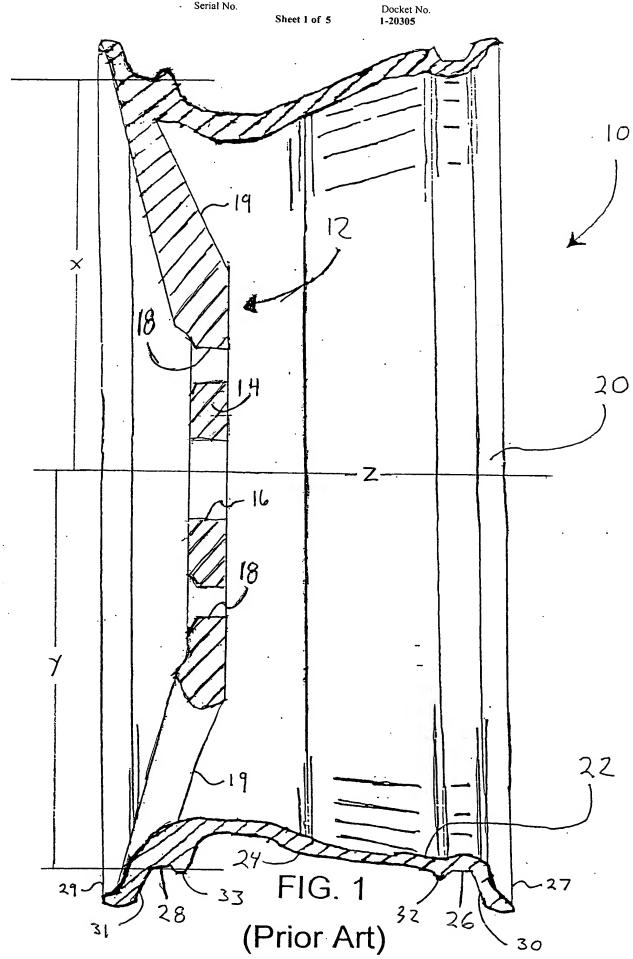
Increased Wheel Uniformity Through EDM Process Name of Inventor: Martin Osborne Name & Telephone Number of Person to Call If Necessary: John B. Molnar: (419) 255-5900

Serial No.



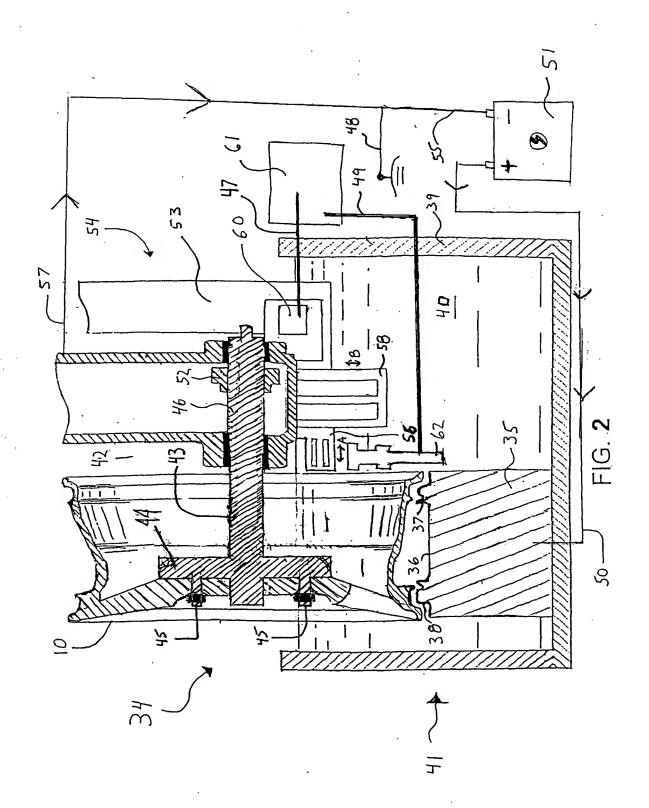
Increased Wheel Uniformity Through EDM Process

Name of Inventor: Martin Osborne Name & Telephone Number of Person to Call If Necessary: John B. Molnar: (419) 255-5900

Serial No.

Docket No. 1-20305

Sheet 2 of 5



Increased Wheel Uniformity Through EDM Process

Name of Inventor: Martin Osborne Name & Telephone Number of Person to Call If Necessary: John B. Molnar: (419) 255-5900

Serial No.

Docket No. . 1-20305

Sheet 3 of 5

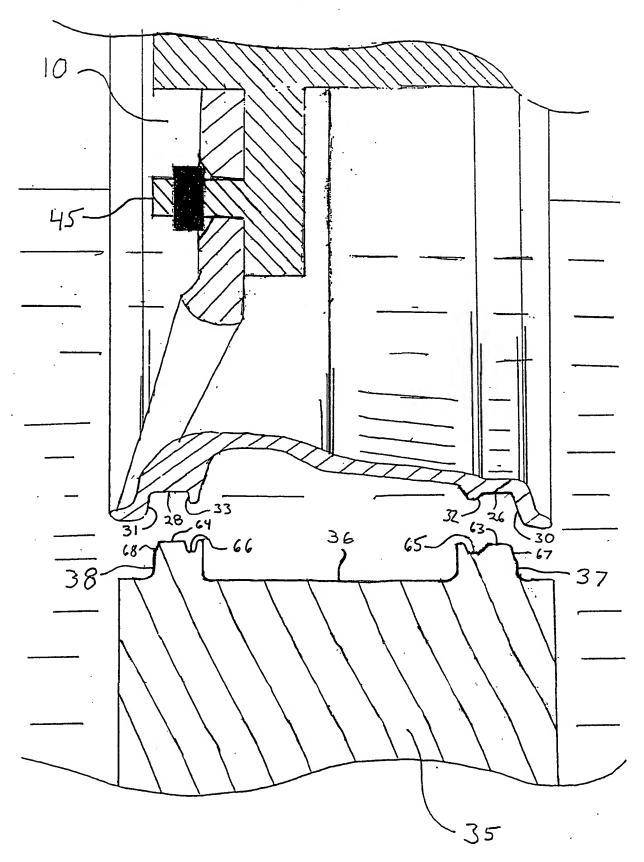
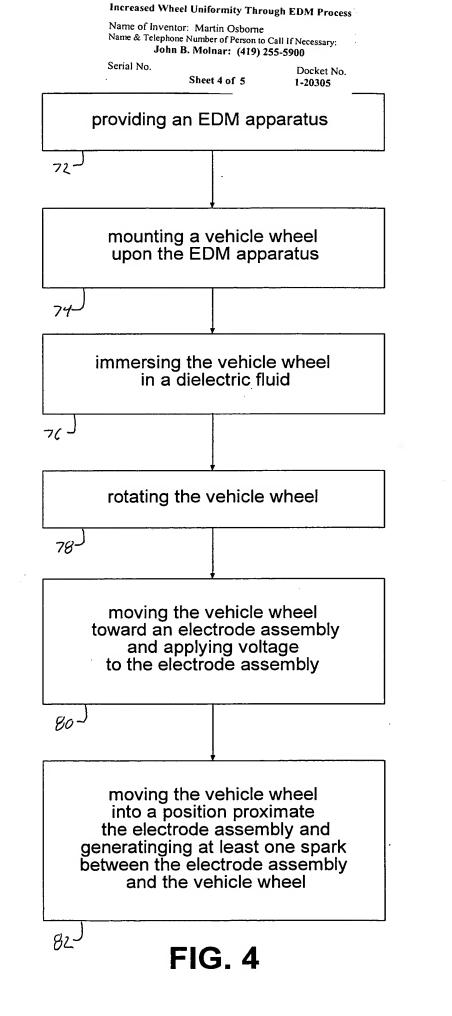


FIG. 3



0

Name of Inventor: Martin Osborne Name & Telephone Number of Person to Call If Necessary: John B. Molnar: (419) 255-5900 Serial No. Docket No. Sheet 5 of 5 1-20305 forming a vehicle wheel 867 initial machining the vehicle wheel in a conventional manner لهه mounting the vehicle wheel upon an EDM apparatus 90) immersing the vehicle wheel in a dielectric fluid 927 rotating the vehicle wheel 947 moving the vehicle wheel toward an electrode assembly and applying voltage to the electrode assembly 96 J moving the vehicle wheel into a position proximate the electrode assembly and generatinging at least one spark between the electrode assembly and the vehicle wheel

Increased Wheel Uniformity Through EDM Process

FIG. 5

987